Application No. 10/767.708

Case No.: 58331US003

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

- 1. (Currently amended) An optical stack comprising:
 - a) a first liquid crystal layer; and
 - b) a j-retarder disposed on the liquid crystal layer; wherein the j-retarder comprises a simultaneous biaxially stretched polymeric film comprising a crystallization modifier and being substantially non-absorbing and non-scattering for at least one polarization state of visible light; and the simultaneous biaxially stretched polymeric film having x, y, and z orthogonal indices of refraction wherein at least two of the orthogonal indices of refraction are not equal, an in-plane retardance being 100 nm or less and an absolute value of an out-of-plane retardance being 55 nm or greater.
- 2. (Original) The optical stack according to claim 1, further comprising a second liquid crystal layer wherein the j-retarder is disposed between the first liquid crystal layer and the second liquid crystal layer.
- 3. (Original) The optical stack according to claim 1, further comprising a polarizer layer wherein the first liquid crystal layer is disposed between the j-retarder and the polarizer layer.
- 4. (Original) The optical stack according to claim 3, wherein the polarizer layer is an absorbing polarizer layer.
- 5. (Original) The optical stack according to claim 4, further comprising a reflective polarizer layer wherein the absorbing polarizer layer is disposed between the first liquid crystal layer and the reflective polarizer layer.

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- 6. (Currently Amended) An optical stack comprising:
 - a) a polarizer layer; and
 - b) a j-retarder disposed on the polarizer layer; wherein the j-retarder comprises a simultaneously biaxially stretched polymeric film comprising a crystallization modifier and being substantially non-absorbing and non-scattering for at least one polarization state of visible light; and the simultaneous biaxially stretched polymeric film having x, y, and z orthogonal indices of refraction wherein at least two of the orthogonal indices of refraction are not equal, an in-plane retardance being 100 nm or less and an absolute value of an out-of-plane retardance being 55 nm or greater.
- 7. (Original) The optical stack according to claim 6, wherein the polarizer layer is an absorbing polarizer layer.
- 8. (Original) The optical stack according to claim 6, wherein the polarizer layer is a reflecting polarizer layer.
- 9. (Original) The optical stack according to claim 7, further comprising a reflecting polarizer layer wherein the absorbing polarizer layer is disposed between j-retarder and the reflecting polarizer layer.
- (Currently Amended) A liquid crystal display comprising:
 - a) a first liquid crystal layer;
 - b) a light modulating device; and
 - c) a j-retarder disposed disposed between the first liquid crystal layer and the light modulating device; wherein the j-retarder comprises a simultaneous biaxially stretched polymeric film comprising a crystallization modifier and being substantially nonabsorbing and non-scattering for at least one polarization state of visible light; and the simultaneous biaxially stretched polymeric film having x, y, and z orthogonal indices of

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refraction wherein at least two of the orthogonal indices of refraction are not equal, an inplane retardance being 100 nm or less and an absolute value of an out-of-plane retardance being 55 nm or greater.

- 11. (Original) The liquid crystal display according to claim 10, further comprising a second liquid crystal layer disposed between the j-retarder and light modulating device.
- 12. (Original) The liquid crystal display according to claim 10, further comprising a polarizer layer wherein the first liquid crystal layer is disposed between the j-retarder and the polarizer layer.
- 13. (Original) The liquid crystal display according to claim 12, wherein the polarizer layer is an absorbing polarizer layer.
- 14. (Original) The liquid crystal display according to claim 13, further comprising a reflective polarizer layer wherein the absorbing polarizer layer is disposed between the first liquid crystal layer and the reflective layer.
- 15. (Currently Amended) A liquid crystal display comprising
 - a) a polarizer layer;
 - b) a light modulating device; and
 - c) a j-retarder disposed between the polarizer layer and the light modulating device; wherein the j-retarder comprises a simultaneously biaxially stretched polymeric film comprising a crystallization modifier and being substantially non-absorbing and non-scattering for at least one polarization state of visible light; and the simultaneous biaxially stretched polymeric film having x, y, and z orthogonal indices of refraction wherein at least two of the orthogonal indices of refraction are not equal, an in-plane retardance being 100 nm or less and an absolute value of an out-of-plane retardance being 55 nm or greater.

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- 16. (Original) The liquid crystal display according to claim 15, wherein the polarizer layer is an absorbing polarizer layer.
- 17. (Original) The liquid crystal display according to claim 15, wherein the polarizer layer is a reflecting polarizer layer.
- 18. (Original) The liquid crystal display according to claim 16, further comprising a reflecting polarizer layer wherein the absorbing polarizer layer is disposed between the reflecting polarizer layer and the j-retarder.
- 19. (Currently Amended) An optical stack comprising:
 - a) a polarizer layer; and
- b) a j-retarder disposed on the polarizer layer; wherein the j-retarder comprises a simultaneously biaxally stretched polymeric film comprising a non-cyclic polyolefin polymer and being substantially non-absorbing and non-scattering for at least one polarization state of visible light; and the simultaneous biaxially stretched polymeric film having x, y, and z orthogonal indices of refraction wherein at least two of the orthogonal indices of refraction are not equal, an in-plane retardance being 100 nm or less and an out-of-plane retardance being 55 nm or greater.
- 20. (Previously Presented) The optical stack according to claim 19, wherein the non-cyclic polyolefin polymer comprises polypropylene.
- 21. (Previously Presented) The optical stack according to claim 19, wherein the polarizer layer is an absorbing polarizer layer.
- 22. (Previously Presented) The optical stack according to claim 19, wherein the polarizer layer is a reflecting polarizer layer.

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23. (Previously Presented) The optical stack according to claim 22, further comprising a reflecting polarizer layer wherein the absorbing polarizer is disposed between j-retarder and the reflecting polarizer layer.